# **330 GC** HYDRAULIC EXCAVATOR

Engine Power Operating Weight 151 kW (202 hp) 30 700 kg (67,700 lb)

CAT

91

Cate C7.1 engine meets U.S. EPA Tier 4 Final, EU Stage IV, Japan 2014 (Tier 4 Final) and Korea Tier 4 Final emission standards with an aftertreatment system that requires no operator input or downtime.



#### **NEXT GENERATION EXCAVATORS**

The new line of Cat Excavators was designed with a new approach to equipment families that gives you:

- + MORE MODEL OPTIONS
- + MORE STANDARD TECHNOLOGIES
- + MORE PRICE POINTS

Ready to help you make your business stronger, Cat Excavators give you new ways to get the most work done at the lowest cost – so you put more money in your pocket.



# THE NEW CAT<sup>®</sup> 330 GC Reliable. comfortable. productive.

**THE CAT 330 GC** offers you the ideal balance of dependable performance, operator productivity features, and reduced costs. The Cat 330 GC is a smart choice for operations where high reliability and low-cost-per-hour performance are priorities.



# REDUCE FUEL CONSUMPTION UP TO 12%'

The precise combination of larger hydraulic pumps, an electronic main control valve, and electronically controlled cooling fans delivers top performance while burning less fuel.

### WORK SMART. SAVE MONEY.

The Cat 330 GC is equipped with two modes to help manage fuel consumption for your specific applications – Power Mode and the new Smart Mode.

Power Mode delivers maximum productivity in high demand applications like truck loading and trenching.

Smart Mode automatically matches engine speed and hydraulic power to demand for the highest fuel efficiency in any application.

Operators can set and store their power mode preference using Operator ID. Owners can lock in the mode they want their operators to use to help manage fuel consumption.

# FUEL SAVINGS ADD UP.

The Next Generation Cat 330 GC uses up to 12% less fuel than the 330F.

THE NEW NEXT GENERATION CAT 330 GC USES 4400 L (1,160 GAL) LESS FUEL PER YEAR COMPARED TO THE CAT 330F.



#### SCENARIO:

Based on 2,000 labor hours per year.

330F (AVERAGE): 18 L (4.8 GAL) PER HOUR × 2,000 HOURS/YEAR = 36 000 L (9,510 GAL) PER YEAR. NEXT GENERATION 330 GC: 15.8 L (4.2 GAL) PER HOUR × 2,000 HOURS/YEAR = 31 600 L (8,350 GAL) PER YEAR; 36 000 L (9,510 GAL) PER YEAR – 31 600 L (8,350 GAL) PER YEAR = 4400 L (1,160 GAL) PER YEAR.

# NEW CAB TAKES THE HARD OUT OF WORK

Sites where excavators typically work are rugged and challenging. That's why it's important that the 330 GC cab protects the operator as much as possible from the fatigue, stresses, sounds, and temperatures of the job.



## **ISO-CERTIFIED ROPS CAB**

The ISO-certified ROPS cab is sound suppressed and sealed. The windows and lower front, right, and rear profile of the machine give outstanding visibility to the work area without the strain of constantly leaning forward.

## **ALL-AROUND VISIBILITY**

Large windows at the front, sides, and rear give excellent visibility in all directions from the operator seat. The ROPS structure uses narrow front cab pillars to allow a wider field of view to the front. Plus, with the standard rearview and right-side cameras, operators will always be aware of what's surrounding the excavator.

### EASY ACCESS, CONNECTIVITY, AND STORAGE

Several built-in convenience features make work more comfortable for operators:

- + Bluetooth® integrated radio
- + USB ports for charging and phone connectivity
- + 12V DC outlets and AUX port
- + Storage in rear, overhead, and console compartments
- + Cup and bottle holders

## CUSTOMIZABLE JOYSTICKS

Joystick function can be customized through the monitor. Joystick pattern as well as response can be set to match operator preferences. All preferences are saved with the Operator ID and restored at log in.



#### **TOUCHSCREEN MONITOR**

Most machine settings can be controlled through the high-resolution 203 mm/8-inch touchscreen monitor. It offers 42 languages and is easy to reach from the seat – no twisting or turning to reach switches. A handy jog dial control and shortcut keys are also ergonomically positioned on the right console.



### **9** NEW SEAT AND CONSOLE

Efficiency of movement is critical to keeping operators productive and alert all shift long. The 330 GC seat is designed for easy operation and comfort. The new standard seat is wide and adjustable so operators of any size can work comfortably.



The 330 GC uses a keyless push-button engine start. This adds security for the machine by using Operator ID codes to limit and track machine access. Codes can be entered manually, via an optional Bluetooth key fob, or a smartphone app.

# LOWER MAINTENANCE COSTS UP TO 20%

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With synchronized and extended maintenance intervals, you get more done at a lower cost compared to the 330F. Consolidated filter locations make service faster. Hydraulic, air, and fuel tank filters have increased capacity and longer life. Access to the operation and maintenance manual is easy through the in-cab monitor.

#### **KEY MAINTENANCE COST REDUCTIONS INCLUDE:**

- + New fuel filters and Cat air filter, both with double the service interval compared to previous filters.
- + New hydraulic filter with higher dirt holding capacity, delivering 50% more service life than the previous filter.
- + New electro-hydraulic system removing need for pilot filter and hoses.
- New high-efficiency electric cooling fans only run when needed and reverse to keep cores free from debris.
   Choose between manual and auto reverse fan settings.

# LESS RISK. MORE REWARD.

REDUCED CHANCE OF LEAKS AND DAMAGE WITH **FEWER CONNECTIONS AND LESS HOSE.** 



# SAFETY FEATURES LOOK OUT FOR YOUR PEOPLE AND YOUR EQUIPMENT

Keep your people and your equipment safe with new upper platform access, a groundlevel engine oil dipstick, and new secure start system on the Cat 330 excavator.



### UPPER PLATFORM ACCESS

Access the upper platform from the new entry point on the right side of the machine. The additional steps and handrails provide added support.

# **GROUND-LEVEL DAILY MAINTENANCE**

All daily maintenance checks can be performed from ground level, making maintenance faster, easier, and safer. Checkpoints include the engine oil dipstick, fuel water separator, fuel tank water and sediment drains, and cooling system coolant level check.

## **SECURE START**

Use your PIN code on the monitor, the optional Bluetooth key fob, or your smartphone to enable the push-button starting feature.

# **CAT LINK TECHNOLOGY** TAKES THE GUESSWORK OUT OF MANAGING YOUR EQUIPMENT

**CAT LINK** telematics technology helps take the complexity out of managing your job sites – by gathering data generated by your equipment, materials, and people and serving it up to you in customizable formats.



#### PRODUCT LINK™

Product Link<sup>™</sup> collects data automatically and accurately from your assets – any type and any brand. Information such as location, hours, fuel usage, productivity, idle time, maintenance alerts, diagnostic codes, and machine health can be viewed online through web and mobile applications.



#### VISIONLINK®

Access information anytime, anywhere with VisionLink® – and use it to make informed decisions that boost productivity, lower costs, simplify maintenance, and improve safety and security on your job site. With different subscription level options, your Cat dealer can help you configure exactly what you need to connect your fleet and manage your business without paying for extras you don't want. Subscriptions are available with cellular or satellite reporting (or both).

Caterpillar releases products, services, and technologies in each region at different time intervals. Please verify with your local Cat dealer for technology availability and specifications.

# INCREASE YOUR PRODUCTIVITY AND PROFIT WITH CAT ATTACHMENTS

You can easily expand the performance of your machine by utilizing any of the variety of Cat Attachments. Each Cat Attachment is designed to fit the weight and horsepower of Cat Excavators for improved performance, safety, and stability.



Did you know you can find your attachments quickly and easily? The available Bluetooth reader can search for any work tool equipped with Cat asset tracking devices up to a range of 60 meters (200 feet).

### **TECHNICAL SPECIFICATIONS**

See *cat.com* for complete specifications.

ENGINE					
Engine Model		Cat C7.1			
Gross Power – ISO 14396/SAE J1995	152 kW	<i>N</i> 204 hp			
Net Power – ISO 9249/SAE J1349	151 kW	202 hp			
Engine RPM					
Operation	1	,750 rpm			
Travel	1	,750 rpm			
Bore	105 n	105 mm 4 in			
Stroke	135 n	135 mm 5 in			
Displacement	7.01 L	7.01 L 428 in <sup>3</sup>			
HYDRAULIC SYSTEM					
Main System – Maximum Flow (Implement)	560 L/min 148	3 gal/min			
Maximum Pressure – Equipment	35 000 kPa	5,075 psi			
Maximum Pressure – Travel	35 000 kPa	5,075 psi			
Maximum Pressure – Swing	28 400 kPa	4,120 psi			
MACHINE WEIGHT					
Operating Weight – 800 mm (31") triple grouser shoes*	30 700 kg	67,700 lb			
Reach boom, R3.2 m (10'6") stick, HD 1.54 m³ (2.01 triple grouser shoes and 6700 kg (14,770 lb) counter the state of the		mm (31")			
Operating Weight – 600 mm (24") triple grouser shoes*	29 700 kg 65,600 lb				
Reach boom, R3.2 m (10'6") stick, HD 1.54 m³ (2.01 triple grouser shoes and 6700 kg (14,770 lb) counter the state of the		mm (24")			
*Operating weight reduced by 2100 kg (4,900 lb) w counterweight, standard undercarriage, 1.20 m³ ( <i>(Japan only)</i>					
SERVICE REFILL CAPACITI	ES				
Fuel Tank	474 L	125.2 gal			
Cooling System	25 L	6.6 gal			
Engine Oil	25 L	6.6 gal			
Swing Drive	10 L	2.6 gal			
Final Drive (each)	5.5 L	1.5 gal			
Hydraulic System (including tank)	310 L	81.9 gal			
Hydraulic Tank	147 L	38.8 gal			
DEF Tank	41 L	10.8 gal			

The air conditioning system on this machine contains the fluorinated greenhouse gas refrigerant R134a (Global Warming Potential = 1430).

greenhouse gas refrigerant R134a (Global Warming Potential = 1430). The system contains 0.9 kg of refrigerant which has a  $CO_2$  equivalent of 1287 metric tonnes.

DIMENSIONS			
Boom	Reach 6.15 m (20'2")		
Stick	Reach 3.2 m (10'6")		
Bucket	HD 1.54 m <sup>3</sup> (2.01 yd <sup>3</sup> )		
Shipping Height (top of cab)	3050 mm	10'0"	
Handrail Height	3050 mm	10'0"	
Shipping Length	10 420 mm	34'2"	
Tail Swing Radius	3130 mm	10'3"	
Track Length to Center of Rollers – Standard Undercarriage*	3490 mm	11'5"	
Track Length to Center of Rollers – Long Undercarriage	3990 mm	13'1"	
Ground Clearance	490 mm	1'7"	
Track Gauge – Standard Undercarriage*	2390 mm	7'10"	
Track Gauge – Long Undercarriage	2590 mm	8'6"	
Transport Width – 600 mm (24") Shoes, Standard Undercarriage*	2990 mm	9'10"	
Transport Width – 600 mm (24") Shoes, Long Undercarriage	3190 mm	10'6"	
Transport Width – 800 mm (31") Shoes, Standard Undercarriage*	3190 mm	10'6"	
Transport Width – 800 mm (31") Shoes, Long Undercarriage	3390 mm	11'1"	
Counterweight Clearance	1110 mm	3'8"	
*Japan only			

#### WORKING RANGES AND FORCES

Boom	Reach 6.15 m (20'2")
Stick	Reach 3.2 m (10'6")
Bucket	HD 1.54 m <sup>3</sup> (2.01 yd <sup>3</sup> )
Maximum Digging Depth	7260 mm 23'10"
Maximum Reach at Ground Level	10 690 mm 35'1"
Maximum Cutting Height	10 020 mm 32'11"
Maximum Loading Height	6940 mm 22'9"
Minimum Loading Height	2280 mm 7'6"
Maximum Depth Cut for 2440 mm (8') Level Bottom	7100 mm 23'4"
Maximum Vertical Wall Digging Depth	6030 mm 19'9"
Bucket Digging Force (ISO)	179 kN 40,200 lbf
Stick Digging Force (ISO)	126 kN 28,300 lbf
Bucket Digging Force (SAE)	157 kN 35,300 lbf
Stick Digging Force (SAE)	123 kN 27,700 lbf

## **STANDARD & OPTIONAL EQUIPMENT**

Standard and optional equipment may vary. Consult your Cat dealer for details.

САВ	STANDARD	OPTIONAL	BOOM AND STICKS	STANDARD	OPTI
ROPS, standard sound suppression	•		6.15 m (20'2") reach boom, 3.2 m (10'6")	•	
Mechanically adjustable seat	•		reach stick	-	
High-resolution 203 mm (8 in) LCD touchscreen monitor	٠		6.15 m (20'2") reach boom, 2.65 m (8'8") reach stick		
CAT CONNECT TECHNOLOGY	STANDARD	OPTIONAL	UNDERCARRIAGE AND STRUCTURES	STANDARD	OPTI
Cat Product Link	•		600 mm (24") triple grouser shoes		
			800 mm (31") triple grouser shoes		
ENGINE	STANDARD	OPTIONAL	Tie-down points on base frame	٠	
Two selectable power modes One-touch low idle with auto engine	•		6700 kg (14,770 lb) counterweight (all regions except Japan)	•	
speed control	•	5800 kg (12,790 lb) counterweight		•	
Auto engine idle shutdown	•		(Japan only)	•	
52° C (125° F) high-ambient cooling capacity	•		ELECTRICAL SYSTEM	STANDARD	OPTIC
–32° C (–25° F) cold start capability		•	Two 1,000 CCA maintenance free batteries	•	
Double element air filter with integrated precleaner	•		Programmable time-delay LED working lights	٠	
Reversing electric cooling fans	•		LED chassis light, left-hand/right-hand boom lights, cab lights	٠	
Biodiesel capability up to B20	•				0.000
HYDRAULIC SYSTEM	STANDARD	OPTIONAL	SERVICE AND MAINTENANCE	STANDARD	OPTIC
Boom and stick regeneration circuits	٠		Sampling ports for Scheduled Oil Sampling (S·O·S™)	٠	
Auto hydraulic warm up	•	Ground-level and platform-level engine		•	
Auto two-speed travel	•	oil dipsticks			
Boom and stick drift reduction valve	•		Electric refueling pump with auto shut off		•
Boom and stick lowering check valves		•	SAFETY AND SECURITY	STANDARD	OPTIC
Hammer return filter circuit		•	Rearview camera	•	
Tool Control (two pump, one/two way high-pressure flow)	•*	•	Right-side-view camera	٠	
Medium-pressure circuit		•	Ground-level engine shutoff switch	٠	
Quick coupler circuit		•	Right-hand handrail and hand hold	•	
*Europe only		-	Signaling/warning horn	٠	

Not all features are available in all regions. Please check with your local Cat dealer for specific offering availability in your area.

For additional information and additional regional offerings, refer to the Technical Specifications brochure available at www.cat.com or your Cat dealer.

For more complete information on Cat products, dealer services and industry solutions, visit us on the web at www.cat.com

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